



## FLSUN V400 New Fan V1



[VIEW IN BROWSER](#)

updated 19. 6. 2024 | published 19. 6. 2024

### Summary

FLSUN v400 Turbo Fan Addition

[3D Printers](#) > [Other Printer Parts & Upgrades](#)

Tags: [extruder](#) [filament](#) [speed](#) [fan](#) [flsun](#) [flsunv400](#)

- Line Width/ Nozzle: 0.2 mm
- First Layer Line Width: 0.2 mm / 120%
- Average Speed: 20mm/s (First Layer) / 50mm/s (All the other layers) | 20 mm/s (First Layer) / 500 mm/s (All the other layers on Bambu Lab)
- Recommended Initial Layer Height: 0.16 mm
- Recommended Layer Height: 0.16 mm
- Recommended Perimeters/ Walls: 3.
- Recommended Infill (%): 10% (Gyroid)
- Needs Support: No.
- Build Plate Adhesion: Skirt.

# Model files



**tipstl.stl**



**main.stl**



**shaftstl.stl**



**fan\_with\_brimstl.stl**



**v400-new-fan.stl**

**v400-new-fan.3mf**

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