



## Hueforge sea turtle 8 color

M MZA

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### Summary

First attempt at hueforge-turned out very well IMHO

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Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

The Model is 200x160mm in size

You may print at higher layer heights below the Min Depth of 0.48mm

The Max Depth is 2.2mm and the Actual Depth is 2.2mm

Filaments Used:

PLA Duramic Brown Transmission Distance: 0.2

PLA Voxel Matte Black Transmission Distance: 0.2

PLA Sunlu chocolate Transmission Distance: 2.8

PLA Bambu matte green Transmission Distance: 0.1

PLA Kingroon Green Transmission Distance: 3.1

PLA sunlu navy blue Transmission Distance: 4

PLA Sunlu White Transmission Distance: 7.7

PLA 3DHOJOR Matte Sky blue Transmission Distance: 0.7

This print uses 8 unique filaments

## Swap Instructions:

Start with Brown

At layer #4 (0.4mm) swap to Matte Black

At layer #6 (0.56mm) swap to chocolate

At layer #11 (0.96mm) swap to matte green

At layer #14 (1.2mm) swap to Green

At layer #15 (1.28mm) swap to navy blue

At layer #17 (1.44mm) swap to White

At layer #26 (2.16mm) swap to Matte Sky blue for the rest.

## Model files

**hueforge-sea-turtle-200x160.3mf**

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