

Bleach - Ichigo and Zangatsu - HueForge



Deimosfr

[VIEW IN BROWSER](#)

updated 22. 6. 2024 | published 22. 6. 2024

Summary

Bleach - Ichigo and Zangatsu, PrusaSlicer version

[Art & Design](#) > [2D Plates & Logos](#)

Tags: [bleach](#) [ichigo](#) [ichigokurosaki](#) [zangetsu](#) [bankai](#)

Here is the PrusaSlicer version I used on my Prusa MK4 with MMU3. You can use the recommended 3MF or STL with the manual print instructions below.

Thanks to the author: <https://www.deviantart.com/bleachfan14/art/Ichigo-vs-Ichigo-132355764>

Manual print instructions

Print at:

- 100% infill
- Layer height: 0.08mm
- First layer height: 0.16mm
- Ironing: 15%

Filaments Used:

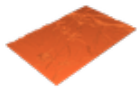
- Polymaker PolyTerra PLA+ Black

- Polymaker PolyTerra PLA Fossil Grey
- Polymaker PolyTerra PLA Marble White
- Polymaker PolyTerra PLA Cotton White

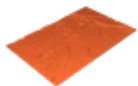
Swap Instructions:

1. Start with Black
2. At layer #5 (0.48mm) swap to Fossil Gray
3. At layer #14 (1.2mm) swap to Marble Gray
4. At layer #18 (1.52mm) swap to White for the rest.

Model files



bleach_ichigo_zangetsu.stl



bleach_ichigo_zangetsu.3mf

License

This work is licensed under a
[Creative Commons \(4.0 International License\)](#)



Attribution-NonCommercial

-
- ✗ | Sharing without ATTRIBUTION
 - ✓ | Remix Culture allowed
 - ✗ | Commercial Use
 - ✗ | Free Cultural Works
 - ✗ | Meets Open Definition