



Kratos hueforge

 **Vinoku ax**

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Summary

kratos hueforge: facil, el color rojo levanta bastante pero queda muy bien
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Project: kratos2.hfp

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

The Model is 200x200mm in size

You may print at higher layer heights below the Min Depth of 0.48mm

The Max Depth is 3.6mm and the Actual Depth is 3.7mm

Filaments Used:

PLA PolyLite Black Transmission Distance: 0.3

PLA BambuLab Matte Dark Brown Transmission Distance: 2

PLA BambuLab Basic Blue Gray Transmission Distance: 3

PLA PolyLite White Transmission Distance: 5

PLA BambuLab Basic Red Transmission Distance: 4

PLA BambuLab Basic Jade White Transmission Distance: 5

This print uses 6 unique filaments

Swap Instructions:

Start with Black

At layer #14 (1.2mm) swap to Dark Brown

At layer #18 (1.52mm) swap to Blue Gray

At layer #21 (1.76mm) swap to White

At layer #29 (2.4mm) swap to Red

At layer #42 (3.44mm) swap to Jade White for the rest.

Model files

kratos2_front_200x200_be1_cp.3mf

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