



Shredded Cube (shallow)



RJ Design

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Summary

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The Design

This "Cube" comprises of 4 separate pieces connected only by suspended filament.

This piece's dimensions are approximately 50mm x 50mm x 20mm

Printing

This was set up to be sliced in Bambu Studio or Orca Slicer

Slice with the Arachne wall generator.

Ensure layer thickness is at 0.2mm, Line Width 0.42

Check the preview shows all of the suspended filament correctly

It's very delicate part and print

I haven't had any with bed adhesion, let me know if you do.

I recommend using some fairly strong PLA, i've used normal matte PLA but found Silk PLA to be too brittle.

Occasionally a filament line may fail. I recommend careful plucking it out - it won't affect the overall look.

NOTE: The overhang on the parts is extreme and the surface finish on the lower side isn't great (see pictures).

Do Let me know how you get on.

Model files



cubevortexshredded.stl

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