



Fish are friends, not food!



Vetti

[VIEW IN BROWSER](#)

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Summary

Multicolor (layered) sign with the famous quote from Finding Nemo "Fish are friends, not food!"



N/A



2 pcs



0.10 mm



0.40 mm



PLA



N/A



Prusa MK4

[Art & Design](#) > [2D Plates & Logos](#)

Tags: [multicolor](#) [fishing](#) [ocean](#) [signs](#) [vegan](#) [shark](#)
[scuba](#)

Since I cannot endorse hurting animals for personal pleasure, I thought a sign with the famous quote from Finding Nemo might be the right model for me to participate in the current contest.

The design involves 5 color changes to get the result, as seen in the Prusa slicer screenshots.

1. White
2. Black
3. Pink / Blue (i.e. main color)
4. Gray

5. Black

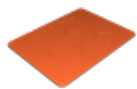
6. White

Some additional remarks:

- The model is designed for a 0.4mm nozzle and 0.1mm layer height, resulting in color changes after every 4 layers. With 0.2mm layer height, thus you should get 2 layers per color.
- The eyes are the most tricky part. In my first test print, I had to perform some plastic surgery with a knife and an Edding.
 - I've just uploaded a new print file that reduces the print speed to 25% before the last color change. I hope this improves the quality. But I did not test it yet!
- I also uploaded the Fusion360 file. So feel free to modify the design or provide versions for different languages. I may add some myself soon.
- Sorry for the fact that the timeline in Fusion is an absolute mess 😊

Happy printing!

Model files



fish-are-friends-not-food.3mf



fish-are-friends-not-food.stl

fish-are-friends-not-food.f3d

Print files



fish-are-friends-mk4is_3h34m.gcode

⊗ PLA ⊗ 0.40 mm ≡ 0.10 mm ⌚ 3.57 hrs ⚖ 79 g 🖨 Prusa MK4



fish-are-friends-slow-layers-mk4is_3h37m.gcode

🌀 PLA 🌀 0.40 mm 🌀 0.10 mm 🕒 3.62 hrs 📊 79 g 🖨 Prusa MK4

📄 Not tested yet!

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