



# Gigantic Titan Demon in Mountains HueForge and AMS 4 Color



Botaz

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## Summary

Gigantic Titan Demon in Mountains HueForge and AMS 4 Color

[Art & Design](#) > [Wall-mounted](#)

Tags: [giant](#) [demon](#) [mountains](#) [ams](#) [hueforge](#)

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

You may print at higher layer heights below the Min Depth of 0.48mm  
The Max Depth is 2.2mm and the Actual Depth is 2.2mm

Swap Instructions:

Start with Black


At layer #10 (0.88mm) swap to Red

At layer #14 (1.2mm) swap to Yellow

At layer #20 (1.68mm) swap to Jade White for the rest.

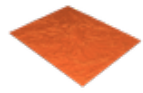
# Model files

**demon\_4-colors-ams.3mf**

 BambuLab

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**raw\_demon\_front\_181x224\_s\_c.stl**



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