



## 12" Sub Box



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updated 1. 7. 2024 | published 1. 7. 2024

### Summary

1.93cu ft subwoofer box

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12" subwoofer box

Be ready to have a lot of filament ready, a machine atleast 350x350 with filament runout detection as you will need it

Modeled to fit Fi car audio ti style basket 12" woofers. (have confirmed Soundcube HDS3.2 woofer fits, and those with same baskets)

I have been successfully running a Fi Neo 4.7 12 in this on 5kw for a couple months now with no issue.

Box is intended to be used with external port (have uploaded a compatible 6" aeroport design)

Printed from PETG (Novamaker)

Box sections design as tongue and groove to fit snug together and be CA glued at the joints. Middle sections can be added to increase box volume as desired.

0.6mm CHT Nozzle

0.3mm Layer height

5 walls

6 Top/Bottom layers

20% triangle infill

260-275C nozzle temp to accommodate print speeds (65-180mm/s)

95C bed temp to reduce warping and promote bed adhesion.

## Model files



**12-box-rear.stl**



**12-box-front.stl**



**12-box-middle.stl**

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