



## Mitsubishi F-2A

d deepbluehue

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### Summary

1:100 model of a F-2

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My Cura settings (settings with \* are ones I've found to have a large effect on the quality of the print)

Hatchbox Light Grey PLA

\*Temperature: 200 C

Build plate temperature: 60 C

\*Layer height: 0.09 mm

Line width: 0.4 mm

\*Support line width: 0.3 mm (thinner support line width makes support easier to remove)

\*Support interface line width: 0.3 mm

Walls count: 4

\*Z seam alignment: sharpest corner

\*Seam corner preference: smart hiding

Top/Bottom layers: 6

Infill: 10%

Speed: 45 mm/s

Retraction: 0.4 mm

Combing: not in skin

Support density: 8%

\*Support Z distance: 0.18 mm

\*Support interface density: 80%

Adhesion: Raft

## Model files

f2a.stl



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