



## Spiraled Christmas Tree, Vase Mode, Christmas Decor by Slimprint



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updated 6. 12. 2023 | published 6. 12. 2023

### Summary

This Spiraled Christmas Tree is the perfect way to get your home in the Christmas spirit.

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**This Spiraled Christmas Tree is the perfect way to get your home in the Christmas spirit. It's a quick and easy-to-print model that will add some holiday cheer to any room.**

The Christmas Tree consists of 2 parts.

The base of the spiral tree is designed to be printed in vase mode (aka spiral vase in PrusaSlicer and spiralized outer contours in Cura).

The tree topper is divided into two halves that can be attached to each other with glue after printing. The halves have to be printed with the flat side facing the build plate.

Size: 11.7 x 20.5 (with tree topper) Scale as you like :)

Weight: 50 - 150 grams

Print time: Base - 2.5 - 5 h | Tree topper: 15 - 30 min

Happy printing & Merry Christmas!

### 3D printing settings

#### Base

Nozzle size: 0.4 (preferably larger)

Layer height: 0.2 - 0.4 mm

Layer width: 0.6 - 1.2 mm

Print speed: 30 - 40 mm/sec

Tip: Print hot (+5 - +10 degrees) for improved layer adhesion

Vase mode enabled for the base

#### Tree Topper

2 - 3 perimeters

10% infill

Vase mode DISABLED

## Model files

**v2-tree-topper-part-1-scaled-down.stl**



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**v2-tree-topper-part-2-scaled-down.stl**



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**body-spiraled-christmas-tree-by-slimprint.stl**





**body-spiraled-christmas-tree-by-slimprint.3mf**



**body-without-hole-spiraled-christmas-tree-by-slimpr... .stl**

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