



Big-bait model SWIMER

Miya m-takashi

[VIEW IN BROWSER](#)

updated 16. 7. 2024 | published 16. 7. 2024

Summary

Pre-jointed large lure



3.03 hrs



1 pcs



0.20 mm



0.40 mm



PLA



55 g



Prusa MK4

[Hobby & Makers](#) > [Other Ideas](#)

Tags: [fishing](#) [cool](#) [lure](#) [bigbait](#) [hinje](#)

Overall length: 230mm

Please model the lure vertically.

It is already jointed, so please model it as is.

There is a weight room in the width section. Use M3 nuts and M3 screws.

The dorsal fin and tail fin should be modeled with TPU.

Dorsal fin: Insert it by sliding it in from the back.

Tail fin: Insert it by pushing it in from the back.

It requires a lot of force, so please use pliers or other tools to assist.

This design is intended to prevent the fins from coming loose.

Approximately 35g of weight is needed.


Enjoy using this SWIMER.

Print settings:

- I printed it with Bambu Lab P1S
- Layer hight: 0,2 mm
- Infill density 20 % (Grid)
- Wall loops: 3
- Manuel support
- Material: Esun PLA +

Model files

swimer-bambu0713gcode.3mf

 for bambu P1S

fingcode.3mf

fins-0713.stl



swimer_body.stl



swimer-bambu.3mf

 add-fin

Print files



swimer_04n_02mm_pla_mk4is_3h2m.bgcode

PLA 0.40 mm 0.20 mm 3.03 hrs 55 g Prusa MK4

Other files

slim-swimer.pdf

License

This work is licensed under a
Creative Commons (4.0 International License)



Attribution—Noncommercial—Share Alike

-
- ✗ | Sharing without ATTRIBUTION
 - ✓ | Remix Culture allowed
 - ✗ | Commercial Use
 - ✗ | Free Cultural Works
 - ✗ | Meets Open Definition