



Prusa MK3s+ and MMU3 - Orca Slicer profile



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Summary

Working profile in Orca Slicer for a Prusa MK3s+ and MMU3



0.26 hrs



1 pcs



0.20 mm



0.40 mm



PLA



5 g



Prusa
MK3S/S+ &
MMU2S/3

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Working profile in Orca Slicer for a Prusa MK3s+ and MMU3.
Tested with 1000+ tool changes with no cloggs and only one user error :D

Video guide

[Step-by-Step video guide](#)

Instructions to import the profile

1. Add the "Prusa MK3s+" using Orca Slicers "Select/Remove printers(system presets)"
2. Import the config by selecting file > import > import configs

3. That's it. Let me know if you encounter any problems :D

Print files



test_pla_16m46s.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.20 mm ⌚ 0.26 hrs ⚖️ 5 g

Other files

prusa-mk3s-and-mm3u3-orca-slicer-profile-v2.zip

📄 Now the printer knows that it is a Prusa MK3 with MMU3

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