



## Golden Retriever Coaster Set - Hueforge



nidO

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### Summary

A set of 6 coasters, each showcasing sketches of different wonderful Golden Retriever dogs.

[Household](#) > [Home Decor](#)

Tags: [coasters](#) [dog](#) [golden](#) [coaster](#) [coasterset](#) [dogs](#)  
[coasterholder](#) [coastersholder](#) [goldenretriever](#)

A set of 6 coasters, each showcasing sketches of different wonderful Golden Retriever dogs.

Included also is a coaster holder to complete the set.

Crafted using Hueforge, each print plate requires only 2 filament swaps so do not require the use of an AMS to complete the print.

Hueforge print settings:

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.24mm

Colour changes:

Start with Black/Charcoal

Swap to Gray at layer #11

Swap to White at layer #17 for the remainder

Filaments used in the provided print images:

PLA BambuLab Matte Charcoal

PLA BambuLab Matte Ash Gray

PLA BambuLab Matte Ivory White

The coasters are fully usable as-is, but for an extra touch of flair and durability a coating of clear UV resin can readily be applied to the top surface - The lip around the edge of each coaster has been crafted to contain around 15g of resin and provide a smooth, durable top surface.

I have a background colour-inverted version of these coasters with a white/light background (shown below) available [HERE](#).

Model geometry has to be slightly different between these to separate out the background colour from the base layer of the coaster, so the inversion does use different models rather than just swapping around filament order.



## Model files

coaster-1.stl



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coaster-2.stl





coaster-3.stl

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coaster-4.stl

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coaster-5.stl

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coaster-6.stl

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coaster-holder.stl

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