



## "Moby-Dick" - Bookmarks Set



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## Summary

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These Moby-Dick bookmarks are designed to capture the essence of the classic novel, featuring intricate designs of the iconic whale and sea waves. Perfect for fans of literature and the sea, these bookmarks add a nautical touch to your reading adventures.

For best results use 0.2 nozzle if possible.  
The design allows for printing simultaneously with simple color changes at layer, which saves a lot of filament!

**Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm**

**Filaments Used:**

**PLA KINGROON Black Transmission Distance: 0.4**

**PLA EryOne Matte RUBY RED Transmission Distance: 1.5**

**PLA KINGROON Sky Blue Transmission Distance: 2.6**

**PLA+ Jayo Mint Green Transmission Distance: 4.5**

**PLA 3D Jake Eco White Transmission Distance: 2.5**

**Color Pallete:**

**Swap Instructions:**

**Start with Black**

**At layer #8 (0.72mm) swap to RUBY RED**

**At layer #10 (0.88mm) swap to Sky Blue**

**At layer #15 (1.28mm) swap to Mint Green**

**At layer #17 (1.44mm) swap to White for the rest.**

## **Model files**



**moby-dick.stl**

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