



## Zenith Lampshade (Free edition)



Sparks3D

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## Summary

Illuminate every corner of your home with style

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The Zenith Lampshade is a circular design element with a diameter of 120mm and a height of 64mm, perfect for indoor use. Made from PLA, it is designed for E14 LED bulbs. The main structure of the Zenith Lampshade consists of a base where 30 spokes are inserted in a radial pattern. This configuration allows it to be transformed into a versatile table lamp, pendant lamp, or floor lamp if mounted on a suitable decorative stand.

The opportunity for customization with the Zenith Lampshade is unlimited. By changing the colors of the spokes and the base, hundreds of different versions can be created to satisfy all tastes and design needs. The free version of the model includes the Sparks3D logo engraved on the object and comes with 240mm long spokes. For supporters, buyers, or

commercial customers, the Premium version also offers 150mm spokes, allowing for a shorter version of the lampshade.

The printing settings for achieving the best result with the Zenith Lampshade are: 0.4mm nozzle, 0.2mm layer thickness, 100% infill, thin walls detection activated, two perimeter walls, and no supports or raft needed. 3mf file created with Bambu Studio included.

## Model files



stick-240mm-x30.stl



base-lampshade-free-edition.stl

zenith-lampshade-free-edition.3mf

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