



Dark Fruit



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Summary

Blox Fruits Dark Fruit



3.28 hrs



1 pcs



0.16 mm



0.40 mm



PLA



31 g



Creality
Ender 3 V3
SE

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Great fun to model this one but turned out to be a challenging model to print despite aiming for a no supports modelling approach. I added support to the spindly tentacles and tiny top features. Let me know if you manage it without supports. Added the g-code that I used to get a successful print (Ender v3 se using PLA).

Model files



darkfruit2.stl

Print files



darkfruit2_pla_3h28m.gcode

🌀 PLA 🌀 0.40 mm 🌀 0.16 mm 🕒 3.28 hrs 📊 31 g

[Find source .stl files on Thingiverse.com](#)

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