



Anthurium clarinervium plant



shelby-eleanor

[VIEW IN BROWSER](#)

updated 5. 8. 2024 | published 5. 8. 2024

Summary

Anthurium clarinervium plant coaster set

[Household](#) > [Home Decor](#)

Tags: [decoration](#) [plant](#) [decor](#) [coaster](#) [leaf](#) [coasterset](#)
[leaves](#) [anthurium](#)

The model is divided into several objects:

- Plant pot – Dimensions: 65x65x55mm. Five different pot designs are included.
- Soil – Contains 2 holes for stems. You can add additional holes in your slicer as negative parts.
- Leaves – Leaves are divided into parts for easy coloring. While printing the leaves there will be 5 color changes. Approx leaf dimensions are: 1005x105x2mm.
- Stems – Supports are needed only for the tips of the stems.

Assembly is effortless. No magnets or glue are needed. Soil goes in the pot, stems go in the soil and leaves go on top of the stems.

The assembled model has approx dimensions: 15x15x30cm.

I printed stems and leaves in leaf green and white color. The pot is beige and the soil is dark brown.

Print profiles and suggestions

Printing suggestions:

- Use slightly higher nozzle and bed temperature for the first layer when printing leaves to have fewer gaps between colors
- Print slower for better quality, set initial layer and initial layer infill to 50 mm/s, outer wall, inner wall and top surface to 100 mm/s
- Supports are needed only for the tips of the stems.

Suggestions for **scarf seams**:

Use scarf seam for printing the pot. With scarf seam the pot is almost seamless. Use these settings in Quality menu (Bambu Studio):

- Outer wall width: 0.6mm,
- Scarf joint seam: Contour,
- Conditional scarf joint: on,
- Wall generator: Arachne,
- Wall printing order: Inner/Outer/Inner.

Commercial Use

This model is only available for non-commercial use, you can print it for yourself or as a gift for others, but you may not sell or alter the model. If you are interested in obtaining a commercial license please visit my Patreon store: <https://patreon.com/noordinaryleaf>

Model files



pot.stl



pot-round-ribbed.stl



pot-pattern.stl



pot-plain.stl



pot-round.stl



soil-2-holes.stl



soil-3-holes.stl



stem-anthurium.stl



anthurium-clarinervium-v3.stl

anthurium-clarinervium-plant.3mf

License ©

This work is licensed under a
[Creative Commons \(4.0 International License\)](https://creativecommons.org/licenses/by-nc-nd/4.0/)



Attribution—Noncommercial—No Derivatives

- ✗ | Sharing without ATTRIBUTION
- ✗ | Remix Culture allowed
- ✗ | Commercial Use
- ✗ | Free Cultural Works
- ✗ | Meets Open Definition