



## Wavy Bauble - Vase mode



ArKay894

[VIEW IN BROWSER](#)

updated 18. 12. 2021 | published 18. 12. 2021

### Summary

Traditional style bauble with a wave pattern

[Household](#) > [Home Decor](#)

Tags: [christmas](#) [vasemode](#) [ornament](#) [christmasornament](#)  
[christmasdecoration](#) [christmasdecorations](#) [christmastree](#)  
[christmasornaments](#) [bauble](#)

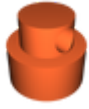
For best results print with a .8 nozzle at .6 layer height in vase mode for a robust bauble that will print in ~20mins and use very little material.

This was designed using Slice-Up which is a tool for directly generating gcode so was really built around the .8 nozzle - I've then converted it from gcode into an stl - I haven't tested it with smaller nozzles yet but it is a watertight model so no reason it wouldn't work - I'd keep an eye on the print though if you try it just to be sure!

Recommend your standard nozzle/settings for the hanger which can just be glued on after printing :)

Photos are models printed in 3DJake two tone PLAs

# Model files



**bauble-hanger.stl**



**bauble.stl**

## License

This work is licensed under a  
[Creative Commons \(4.0 International License\)](https://creativecommons.org/licenses/by-nc/4.0/)



**Attribution-NonCommercial**

- 
- ✗ | Sharing without ATTRIBUTION
  - ✓ | Remix Culture allowed
  - ✗ | Commercial Use
  - ✗ | Free Cultural Works
  - ✗ | Meets Open Definition