



## Gridfinity bit display that fits - Harbor Freight's 10\$ "Warrior" rotary set.



Max Makes

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## Summary

Holds all the bits to Harbor Freights "WARRIOR 0.7 Amp Rotary Tool Kit, 80-Piece".

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Printed in: Inland HS PLA+ in (True Red)

- Layer: height: 0.16mm
- Speed: 50 mms for : Initial layer, Initial layer infill, Top surface
  - Rest of the speed settings are set to 200 mms (outer wall, inner wall, etc.)
  - I'm thinking with the high speed filament i could push this more but I've been getting really good details with these speeds.
- Supports: Yes, you will want them for the magnet holes on the bottom of the base to get a clean print. Not needed anywhere else.

- **Brim: No**
- **Infill: I use low infill because most of the time it's really just a waste. Therefore i just went with like 8% Gyroid on this. Standard 15% would be my recommendation though.**
- **Model fan: 100%**
- **Side fan: 80-100%**
- **Bed Temp: 50 degrees**
- **Nozzle Temp: 215 degrees**

1. I would like to admit that I did forget to add a slot for 1 item and that's the tiny little sand block/grind block they give you...but to be honest who is actually using that thing...SORRY

## This remix is based on

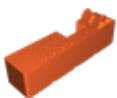


**Gridfinity Parametric Blank**  
by schenkzoola

## Model files



gridfinity-bit-holder.3mf



gridfinity-bit-holder.stl

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